



Bergamid™ A70 G30 H Black UV

Polyamide 66

Key Characteristics

General	
Material Status	• Commercial: Active
Regional Availability	• Africa & Middle East • Europe
Filler / Reinforcement	• Glass Fiber, 30% Filler by Weight
Features	• Heat Stabilized • UV Stabilized
Forms	• Pellets

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density ²	1.35 g/cm ³	1.35 g/cm ³	ISO 1183
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus (73°F (23°C))	1.45E+6 psi	10000 MPa	ISO 527-2
Tensile Stress (Break, 73°F (23°C))	26800 psi	185 MPa	ISO 527-2
Tensile Strain (Break, 73°F (23°C))	3.0 %	3.0 %	ISO 527-2
Flexural Stress	39200 psi	270 MPa	ISO 178
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Charpy Notched Impact Strength (73°F (23°C))	6.2 ft·lb/in ²	13 kJ/m ²	ISO 179
Charpy Unnotched Impact Strength 73°F (23°C)	40 ft·lb/in ²	85 kJ/m ²	ISO 179
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	482 °F	250 °C	ISO 75-2/B
Heat Deflection Temperature 264 psi (1.8 MPa), Unannealed	482 °F	250 °C	ISO 75-2/A
Melting Temperature (DSC)	491 to 509 °F	255 to 265 °C	ISO 3146
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Comparative Tracking Index	500 V	500 V	IEC 60112
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.13 in (3.2 mm))	HB	HB	UL 94
FMVSS Burning Speed	< 4 in/min	< 100 mm/min	DIN 75200

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 °F	80 °C
Drying Time	3.0 to 4.0 hr	3.0 to 4.0 hr
Suggested Max Moisture	0.20 %	0.20 %
Processing (Melt) Temp	536 to 572 °F	280 to 300 °C
Mold Temperature	122 to 194 °F	50 to 90 °C

Notes

¹ Typical values are not to be construed as specifications.

² ±0.03 g/cm³